

Product Information

General Grade

KOPA[®] KN3 Series

KOPA[®] KN3 Series is a thermoplastic resin NYLON 66 with excellent mechanical, thermal and electrical properties. It finds wide application in the production of automotive, electrical and industrial parts and components. Because it has a long-term heat resistance and excellent mechanical strength, it is suitable for use in internal and external parts.

KOPA[®] KN3311

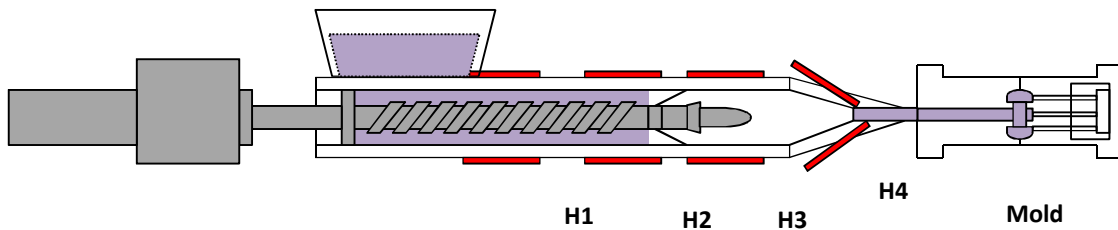
Middle viscosity, Wide uses, Polyamide66 Compound resin

Properties		Test Method	Unit	Typical Value
Physical				
Specific Gravity		ISO 1183	-	1.13
Filler Contents		ISO 1172	%	-
Shrinkage		ISO 294	%	
Water Absorption	23°C, H ₂ O, 24hr	ISO 62	%	
Mechanical				
Tensile Strength	23°C	ISO 527	MPa	80
Tensile Elongation	23°C	ISO 527	%	35
Flexural Strength	23°C	ISO 178	MPa	110
Flexural Modulus	23°C	ISO 178	MPa	2,580
Notched Charpy Impact Strength	23°C	ISO 179/1eA	kJ/m ²	5
Rockwell Hardness		ISO 2039-1	R scale	
Thermal				
Melting Point		ISO 11357-1	°C	255
Heat Deflection Temperature	0.45 MPa	ISO 75	°C	
	1.8 MPa		°C	
Flammability(0.8mm)		UL94		

Electrical

Comparative Tracking Index(CTI)	IEC 60112	Volts	
Volume Resistivity	IEC 60093	Ohm-cm	
Surface Resistivity	IEC 60093	Ohm	

Processing Guide (Injection Molding)



	H1	H2	H3	H4
Cylinder Temperature(°C)	260	265	270	275
Mold Temperature(°C)	60~80			
Processing Moisture Contents(%)	≤0.05			
Pre-drying	Dehumidified Dryer, 80~100°C, 4~5hr			

The above-mentioned data was measured by Kolon Plastics, inc. under certain conditions and environment. Therefore, it can not be compared with the data measured under different conditions and environment. And not guaranteed and no warranty. If other additives and pigments are used on this product, The above data cannot be applied. The data can not be used as the evidence of legal proceedings.

Contact www.kolonplastics.com